TO: James L. App, City Manager

FROM: Doug Monn, Public Works Director

SUBJECT: Mobile Water Treatment Lease for Ronconi Wells

DATE: August 7, 2007

NEEDS:

For the City Council to consider authorizing a short-term lease agreement with Pall Corporation for a mobile water treatment unit at the Ronconi Wells.

FACTS:

- The City has 17 production wells which pump groundwater from the Paso Robles Groundwater Basin and the Salinas River underflow. These wells are currently in operation 24 hours a day, 7 days a week in order to meet peak summer demands.
- The City Council approved a voluntary community wide conservation goal of 25% reduction in water consumption in order to help meet summer demand. .
- 3. Despite conservation efforts production is not meeting demand during heat waves or power outages. The Golden Hill reservoirs are currently operating at less than half full (18 feet), and are not able to fill completely during the evening. During the recent heat wave, the reservoirs lost one foot per day. A 6-hour power outage in the Sherwood Park area two weeks ago caused a loss of 2 feet. protection level in the reservoirs is 13 feet.
- Ronconi Wells #1 and #4 are located along the Salinas River at the southern end of the City. Due to the proximity of these wells to the Salinas River, they are classified as Groundwater Under the Influence of Surface Water. The wells require treatment to comply with SWTR turbidity and secondary MCL manganese limits.
- Pall Corporation has a mobile microfiltration unit, with pretreatment oxidation, which will provide effective treatment meeting DHS requirements. The mobile treatment unit is housed entirely in a semi-truck trailer. The unit has been successfully used in Yucaipa Valley for the last year.
- Pall allows for short-term leases, 3 to 6 months, to meet peak summer demands. The unit is returned to Pall at the end of the lease, and the wells taken off-line.
- 7. The Ronconi Wells would add approximately 800 gallons per minute, about 10% of the City's current production.

ANALYSIS &

CONCLUSION: Due to the unusually early hot weather, and a poor winter rainy season, the City's water demands this season have at times outpaced production capabilities. Water conservation outreach will continue, but thus far has not yielded significant decreases in demand.

> The mobile treatment unit lease is a way of meeting seasonal peak demands until Nacimiento water deliveries begin in summer 2010. Consistent with the Integrated Water Resource Management Plan, the Ronconi Wells treatment will be incorporated into the final

design of the Water Treatment Plant (WTP), taking advantage of their close proximity to the WTP site.

An additional benefit of reactivating the Ronconi Wells would be to help establish beneficial use of the full 4,600 acre-feet allotment in the City's Salinas Water Rights Permit. In 2005, the City filed a 4-year extension to allow the City additional time to establish beneficial use of the allotment. Last year, the City pumped only 4,065 acre-feet of the allotment.

The mobile units are available on a "first come, first serve" basis; availability depends on location. Pall Corporation has stated the nearest unit will be available when the Yucaipa Valley lease agreement ends on August 21, 2007. Water Division staff have made contact with DHS and PG&E to obtain the necessary permissions and service to be ready for unit delivery by August 23, 2007. The unit could be online shortly after arrival, pending DHS inspection and operator training.

City staff will return to Council with a report on the mobile unit's performance at the end of the lease period. Possible recommendations could include annual 6-month peak season leasing until completion of the WTP and Nacimiento water deliveries, depending on the unit's reliability and effectiveness.

POLICY

REFERENCE:

City of Paso Robles Purchasing and Payment Procedures Manual, Integrated Water Resource Management Plan

FISCAL

IMPACT:

The three-month mobile treatment unit lease would be \$96,000. For comparison, the cost to purchase the mobile unit is approximately \$1.2 million.

For the fiscal year ended June 30, 2006, the Water Operations Fund ended the year with an operating loss of \$(148,000). While the "books" are not yet closed for the fiscal year ending June 30, 2007, the operating loss is roughly projected to be in the vicinity of \$(500,000). This operating expense will contribute, if not aggravate, similar results for the current fiscal year ending June 30, 2008.

OPTIONS:

- A. Approve Resolution No. 07-xx authorizing a purchase order to Pall Corporation an amount not to exceed \$96,000 for the 3 month lease of the Pall Aria Mobile Microfiltration Treatment unit.
- B. Amend, modify or reject the above option.

Prepared by: Katie DiSimone, Utilities Manager

Attachments: (2)

- 1) Quotation from Pall Corporation
- 2) Resolution

Pall Corporation Budgetary Proposal

Pall Aria[™] Mobile MF System

CITY OF PASO ROBLES, CA

July 25, 2007

Submitted to:

Katie Disimone City of Paso Robles, CA

Submitted by:

Pall Corporation 25 Harbor Park Drive Port Washington, NY 11050

July 25, 2007

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

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Pall ARIA Mobile Microfiltration System

City of Paso Robles, CA

PALL ARIA™ MOBILE MICROFILTRATION SYSTEM

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Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

SECTION ONE

rocess Description

1.1 Pall Aria Mobile Microfiltration System Description Overview

The Pall ARIA Mobile Microfiltration (MF) System is a self-contained mobile filtration plant capable of operating at a maximum 800 GPM. Setup of the system will be by others with construction technical advice provided by Pall. The system includes the components as identified in our Scope of Supply.

Parameters	Pall Aria Mobile Microfiltration System	
	Process Flow To Be Determined (TBD)	
Percent Recovery	> 95%	
# of Racks	2	
Number of Modules (Treated)	TBD	
Number of Modules (Untreated)	TBD	
CIP Interval (Days)	TBD	

Pall ARIA Mobile Microfiltration System

City of Paso Robles, CA

1.2 Microfiltration Module Description

The Microza Microfiltration modules are specially designed for municipal drinking and wastewater processing applications. These modules use proprietary, 0.1 micron rated PVDF (Polyvinylidenefluoride) hollow fiber membrane technology that support high and stable flux rates and constructed with advanced bonding techniques for an exceptionally strong module design.

The Microza Microfiltration Modules operate in an outside-in mode with a small amount of recirculation. In conventional filtration or single pass filtration, the membrane filter is perpendicular to feed flow direction. Solids are dead end filtered by the media and are generally removed when the filters are backwashed. For Microza modules, the membranes are places parallel to the feed direction and only clean liquid passes through the membrane. Two exit streams are produced during filtration: filtrate or permeate and the recirculation. The filtrate is the processed water and the recirculation is a small portion of the flow that is returned to the feed stream. This flow stream is taken from the top of the module and ensures complete utilization of the available filter area by increasing the velocities in the upper end of the module. Solids retained on the filter are removed via periodic backwashing, air scrubbing and chemical cleaning.

Microza Microfiltration (hollow fiber) membranes provide:

- ☐ A very high filter area (50m²) per module
- □ A small footprint,
- Low energy requirements,
- □ Low system hold-up and efficient regeneration.
- □ High porosity membranes

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

1.3 Mobile Microfiltration System Operation

Water is pumped through strainers into the system then through the supply manifold to the module rack holding Microza Microfiltration Modules. Each module rack is fed an equivalent flow rate.

Forward Flow

The feed pumps are controlled to maintain a variable feed pressure. As water flows through each module, the module filaments will gradually foul, and the pump speed will increase automatically to increase feed pressure as required to maintain the filtrate flow set point. At the same time a control valve at the inlet to the unit adjusts to maintain appropriate flow to the rack.

Reverse Filtration & Air Scrub (Typical)

Periodically, the module racks will go through a combined reverse filtration (RF), air scrub (AS) cycle that cleans the modules. First isolation valves are closed. The RF backwash valves open. The RF pump, which takes filtrate from the filtrate header, modulates to maintain the RF flow setpoint, at which time clean filtrate is pumped through the module filaments in the reverse direction. This flow is combined with compressed air and is maintained for a short period of time and is diverted to the drain. As the air bubbles up the outside of the fibers, the air shakes them vigorously, loosening particulate adhering to the fiber skin. At the end of this time period, the RF pumps speed up and flush the system. At the end of this cycle, the valves revert and the control block goes back on line.

Enhanced Flux Maintenance (EFM)

To further enhance the performance of our system, we have developed a new step in the operation of our system. We now incorporate a short chemical soak with chlorine or acid depending on the water source and have called it an Enhanced Flux Maintenance (EFM). The EFM or chemical soak reduces the daily TMP rise and assists with reducing the system's transmembrane-pressure. The Chemical soak is an automated procedure and can be utilized on a daily basis or a weekly depending on the solids loading and quality of feed water.

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

Below outlines the typical steps involved with the procedure.

400-ppm Chlorine Soak (EFM):

- Add 400-ppm of Chlorine to the module
- Allow to soak for 30-minutes with filtrate
- Reverse Flush system with water
- Return back to forward flow back on-line

Complete EFM takes less than 90-minutes.

Clean In Place (CIP)

Every so often the system will require a more thorough cleaning than RF/AS can provide. This can occur as maintenance clean or a full CIP. Cleaning chemicals will be added to the system and circulated as required to regenerate the modules. Even though the clean in place (CIP) operation is required infrequently, it is designed to be an automatic operation, which the operator manually initiates when indicated by the control system. The CIP system is designed to clean one unit at a time, while the second unit stays on line, producing water. Included in this section is a more detailed description of the cleaning procedure.

Integrity Test

Integrity testing of hollow fiber microfiltration modules specified in the proposed water filtration system is conducted in accordance with standardized procedures developed at Pall Corporation. These methods have been optimized for modular installations and have proven successful in detecting an integrity breach in system modules consisting of over a half of a million hollow fibers.

In operation, the filtrate quality is constantly monitored to immediately detect a performance change at the system level while an off line *pressure hold test* provides the ability to isolate and identify a questionable module. These automatically implemented procedures ensure system reliability without adding an extensive cost (capital or operating) and maintenance burden on users.

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

Cleaning Procedures for Pall Microza* MF Filtration System

Pall specifies Clean-In-Place (CIP) procedures to maintain proper hollow fiber membrane operation. The frequency, duration and chemicals will vary, depending on the feed water quality. The following is our standard CIP procedure:

Required chemicals: 100% citric acid 40% solution NaOH 12.5% solution NaOCl

The following procedure involves two steps:

Citric Acid Procedure:

- a. Make up a 2% citric solution (e.g. 16 lbs 100% citric acid in 100 gal 30° C water)
- b. Recirculate at 75% system flow rate for 20 min.
- c. Perform air scrub (AS) and reverse filtration (RF) make sure no chlorine is injected during RF.
- d. Soak for 20 min.
- e. Flush with water until pH is neutral (5-10 min).

Caustic Procedure:

- a. Create a 0.4% NaOH with 300 ppm NaOCl solution
- b. Recirculate at 75% system flow rate for 20 min
- c. Perform air scrub (AS) and reverse filtration (RF)
- d. Soak for 20 min
- e. Flush with water for 5-10 min
- Microza is a trademark of ASAHI CHEMICAL INDUSTRY CO. LIMITED



For more information on Pall Water Products contact: PALL Water Processing 2200 Northern Boulevard East Hills, New York 11548-1289 (516) 484-5400 (800) 645-6532

Telex: 968855

Fax: (516) 484-6164

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

1.4 Process Design and Equipment Selection

We propose our standard mobile microfiltration membrane system consisting of an 800 GPM maximum flow Pall ARIATM Mobile Microfiltration System.

The equipment proposed is designed for simplicity of operation. All plant operations are automatically controlled via a PLC. There are no routine operations that require manual operation of valves etc. The system design philosophy is to reduce as far as possible the potential for system problems caused by operator error.

Pall Microfiltration System Components

The following outlines the general scope of supply for the proposed mobile microfiltration system: (See section 3.1.1 for complete Scope of Supply)

- > One 48' or 53' Trailer (Dependent on trailer availability.)
- > HVAC environmentally controlled interior
- ➤ One Pall ARIATM Mobile Microfiltration System containing two (2) trains
- ➤ Hollow-Fiber Modules
- > Feed Strainers
- > Reverse Filtration System Components
- > 30 hp Filtrate Pump
- > Instrumentation
- > Automated Enhanced Flux Maintenance System
- > (2) Turbid Meters:
 - > Hach 1720E for the Inlet and Effluent
- > Start-up and Training Services (5 Days)

Pall ARIA Mobile Microfiltration System

City of Paso Robles, CA

1.5 Features & Benefits of the Pall Microfiltration System

• High Quality Treated Water

Pall's Microfiltration System is a cost effective method for the removal of microsolids and is particularly recommended for treatment of the following contaminants in water:

Feed Water Element	Treated Water Quality	
Giardia and Cryptosporidium	Undetectable	
Suspended Solids	Undetectable	
Turbidity	< 0.1 NTU	

• Filtered Water Quality

Pall has successfully completed the test program for certification by California Department of Health Services of its 0.1 micron microfiltration system. NSF has also certified our microfiltration system under **Standard 61**.

• Advantages of Microza Microfiltration (MF) "Outside-In" Membrane

- The 0.1-micron rating of the medium assures the finest protection for the downstream systems, reduced downtime and maintenance costs and extended service life of the possible future reverse osmosis modules. Provides narrow pore size distribution for excellent effluent quality.
- 2. The hollow fiber membranes have extremely high permeability, which facilitates automated, clean-in-place regeneration via reverse flushing, and permits operation at high flux thereby reducing equipment cost.
- The membranes permit operation at high chlorine residuals to minimize biofouling rates and extend process time between chemical cleanings.

Chemical Resistance

The MF membrane is resistant to chlorine in concentrations as high as 5,000 mg/L during cleaning. Pre-chlorination of the raw water is acceptable. This precludes the need for adding chemical such as bisulfite in a subsequent dechlorination step. Chlorine resistance also allows for easy disinfection of the membrane and the system should this be required.

Pall ARIA Mobile Microfiltration System	Pall Microfiltration System
City of Paso Robles, CA	

Pall Microfiltration / Membrane Compatibility

Chemical	Con	dition	Compatibility
	Concentration	Temperature	1
Sodium hypochlorite	1 %	25	Excellent
Hydrogen peroxide	2 %	25	Excellent
Formaldehyde	3 %	25	Excellent
Ethanol	100 %	25	Good ¹
Caustic soda	1 N	25	Excellent ²
Caustic soda and	NaOH (1N)	25	Excellent
sodium hypochlorite	NaOCI (0.5%)	7	
Nitric acid	1 N	25	Excellent
Hydrochloric acid	1 N	25	Excellent
Sulfuric acid	1 N	25	Excellent
Glycerin	100 %	25	Excellent
Chlorinated solvents		25	Not compatible
Aromatic base solvent		25	Not compatible
Ester base solvents		25	Not compatible
Ether base solvents		25	Not compatible
Ketone base solvents		25	Not compatible

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

NOTE: 1 Compatible up to 30 days exposure.

² Use of caustic soda alone will result in the slight discoloration of the membrane and extraction of F' ion, however, there is no deterioration in the physical properties of membrane. Therefore, the cleaning of module by caustic soda alone should be limited and use of caustic soda with sodium hypochlorite is recommended.

SECTION TWO

echnical Specifications

2.0 TECHNICAL SPECIFICATIONS

2.1 Scope of Supply

2.1.1 Scope of Supply - PALL

PALL's scope of supply includes the following items:

The main equipment included with the Mobile Membrane Water Treatment Plant System is listed briefly as follows. Detailed equipment specifications are included in Section 3.2 of this proposal.

The MF System includes:

- > (1) Mobile ARIA Microfiltration System
- > Microfiltration Hollow Fiber Modules
- > One 48' or 53' Trailer (Dependent on trailer availability.)
- > HVAC environmentally controlled interior
- > EFM and CIP Transfer System
- > Air Compressor System
- > Feed Pumps with VFDs (built into the Microfiltration Unit)
- > Pre-filter System (built into the Microfiltration Unit)
- > RF Pumps with VFDs (built into the Microfiltration Unit)
- 30 hp Filtrate Pump and Optional Spare Backup
- ➤ Optional Pre or Post Chemical Injection System (Note: Pre-Injection contact time is <10s prior to entering modules.)
- > Controls & Monitoring Equipment
- > Equipment Layout Drawing
- ➤ Operating & Maintenance Manuals
- ➤ Field Service Assistance & Training (5 Days)
- > Start-Up Assistance

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

2.1.2 Scope of Supply - OTHERS

The following items are for supply by others and includes but is not limited to:

- > Overall plant design.
- ➤ Feed Booster Pumps (supply water to unit 5 to 30 psig max.)
- > MF Trailer Delivery To & Return From Jobsite
- ➤ Chemicals for CIP/EFM
- > Unloading of delivered equipment mutually agreed FOB point.
- > Receiving and safe storage of equipment until ready for installation.
- Raw water piping to MF feed header and treated water discharge piping from MF system filtrate header.
- > Drain water piping from the systems to disposal.
- Electrical wiring, conduit and other appurtenances required to provide power connections as needed from the electrical power source to the PALL customer connection box.
- > Conduit and other appurtenances required to provide connections as needed.
- > Installation of Pall supplied field mounted valves and instruments, including wiring and tubing.
- > Installation of Pall supplied equipment.
- > Pipe supports for external pipe connections.
- > Raw materials, chemicals, and utilities during equipment start-up and operation.
- ➤ Laboratory Services, Operating and Maintenance Personnel during equipment Checkout, Start-Up and Acceptance Testing.
- > Approval Permits

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

2.2 Equipment Scope

The following sections provide a description and specifications of major components incorporated into the Pall Aria Mobile Microfiltration system.

2.2.1 Membrane Systems

The membrane system sub-component consists of the membrane modules, module rack, Membrane Aria Units, and all necessary gauges, monitoring and control devices, and local instrumentation for each individual block.

The Aria mobile units are supplied complete with pre-filters, filtrate and CIP/EFM tanks, feed and RF pumps, valves, controls, instrumentation and other associated ancillary equipment and instruments.

Standard Components:

- · Painted Carbon Steel Frame
- 316 SSH Pumps w/TEFC Motors and VFDs
- Keystone Butterfly Valves (manual & air operated)
- · Chemical Pumps
- Strainers
- HDPE Tanks & Piping
- PLC Software & Controls
- NEMA 4 electrical enclosures
- UL Certification
- NSF-61 Certified
- EFM / CIP Transfer Skid
- Air Compressor System
- HVAC Unit

Aria Specifications

Type:

Aria Mobile Microfiltration Package Plant

Manufacturer:

Pall Corporation

Model:

Mobile ARIA MF System

Quantity:

Maximum Flow:

800GPM

Strainer Specifications:

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

Type:

300um Auto-Self Cleaning

Manufacturer:

Amiad

Model:

6in. SAF-4500

Quantity: 1 per train

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

Feed Pumps Specifications:

Type:

316L Stainless Steel SSH

Manufacturer:

Goulds 23SH

Model: Quantity:

1 per Aria unit

Horsepower:

Voltage:

460 V, 3 phase, 60 Hz.

RF Pumps Specifications:

Type:

316L Stainless Steel SSH

Manufacturer:

Goulds

Model:

6SH

Quantity:

1 per Aria unit

Horsepower:

7.5

Voltage:

460 V, 3 phase, 60 Hz.

Filtrate Pumps Specifications:

Type:

316L Stainless Steel SSH

Manufacturer:

Goulds

Model:

23SH

Quantity:

1(optional spare available)

Horsepower:

30

Voltage:

460 V, 3 phase, 60 Hz.

Filtrate & CIP/EFM Tank Specifications:

Type:

HDPE

Manufacturer:

Corrosion Products

Quantity:

1 each

Volume:

1500gal Filtrate, 1250gal (53')/600gal (48') CIP/EFM

Analyzers:

Turbid Meter:

1720E Hach, (2) Feed and Filtrate

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

Module Racks

Mobile ARIA MF System

Module Rack (2)

Material: HDPE and NSF listed PVC wetted piping

Microza Microfiltration Modules

Dimensions:

6" diameter x 80" long

Removal Rating:

 $0.1 \mu m$

Membrane Material: PVDF

Air Compressor System

Manufacturer:

Atlas Copco

Type:

Oil Flooded, Rotary Screw

Model:

GX11

Horsepower:

15hp

Voltage: Capacity: 460VAC, 3 phase

39 scfm @ 145psig

Receiver:

240 gallon, epoxy lined, 200 psi rated, ASME code

HVAC Specifications:

Type:

Electric (460V3Ph)

Manufacturer:

Bard

Heater Size:

15kw

AC:

5T

2.2.2 Control & Monitoring Equipment

Pall's standard ARIATM controls package is designed to offer flexibility, and robustness. The system is designed around automation hardware and software from a standard manufacturer to reduce compatibility issues and eliminate confusion with technical support issues. Pall has invested heavily in developing this architecture and standardized software for the PLC and HMI. A team of Pall's Controls Engineers and Field Service personnel are familiar with this standardized design, thereby allowing the best possible customer support fastest commissioning and startup, and minimized down time. The following describes the architecture, hardware, and software of Pall's standard membrane filtration system.

1. Control System Overview

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

Control System Architecture – Process control of within each Pall ARIATM mobile membrane filtration (MF) trailer is based on a single programmable logic controller (PLC) with modular process I/O for ease of maintenance. The PLC controls all aspects of system operation including pumps, valves, VFD's, and other ancillary process equipment and instrumentation as required. For multiple mobile trailer configurations, a separate, externally located Master Control Panel with a separate PLC is available to coordinate operation of the individual MF systems.

- 1.1 Information level communications Information level communications is defined as communications that is not absolutely critical to operation of the filtration system. Small interruptions in this communication link will not cause the filtration system to stop processing. Typically, communication between the Process Control PLC, HMI and supervisory control system (if applicable) is considered information level communications. The protocol used is Ethernet.
- 2. Control System Hardware For the ARIATM mobile membrane filtration trailers, Pall has design systems around both the GE Fanuc and Allen-Bradley platforms for programmable logic controllers (PLC), human machine interfaces (HMI), distributed I/O, and industrial networking equipment. This approach helps assure compatibility between hardware and software within each manufacturer and allows Pall to better support the filtration system.
 - 2.1. Programmable Logic Controllers –The control hardware used in the Pall mobile MF system are either Allen-Bradley ControlLogix family or GE Fanuc PAC RX3I series programmable logic controllers. N. Network communications cards reside in the PLC chassis whereas process I/O is located both in the PLC chassis and on external modules linked to the PLC through an industrial fieldbus. Each PLC system includes an industrial computer touchscreen HMI by the same manufacturer to provide local operator monitoring and control, as well as to provide graphical trending and process historian functions.
 - 2.1.1. I/O hardware Various types of analog and digital I/O modules are installed in either the GE Fanuc or AB PLC chassis or outside of the chassis and linked to the PLC processor using Devicenet. High-density I/O cards are used as necessary reduce electrical panel size and wiring. I/O system design philosophy is focused on ease of maintenance, robustness and reliability.

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

- 2.2. Control Enclosures (UL/CSA Inspected Panels)
 - 2.2.1. Main Control Panel (MCP)— The main control enclosure will house the PLC and local touchscreen HMI and handles all I/O not directly associated with another control enclosure.
 - 2.2.2. 460V Panel The 460V Panel will handle distribution of the main power bus feeding the mobile trailer, including electricity to the Main Control Panel, pump motor VFDs, strainer motors, EFM/CIP heater, air compressor and the trailer HVAC system.
 - 2.2.3. UPS Panel All Pall mobile MF trailers incorporate anuninterruptible power supply (UPS) to temporarily maintain the PLC control system and HMI functionality should power to the trailer be lost. The GE Fanuc based systems houses the UPS in an enclosure separate from the Main Control Panel (MCP). On systems using Allen-Bradley ControlLogix, the UPS is located inside of the MCP.

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- 3. Control System Software To assure the best compatibility with the GE Fanuc PAC RX3I PLC, Pall has chosen GE Fanuc Proficy Machine Edition software for PLC control program development software along with GE Fanuc Cimplicity HMI software for process graphics. Mobile trailers incorporating the Allen-Bradley ControlLogix PLC have control programs developed using Rockwell RSLogix5000 programming software and HMI graphics written under Rockwell RSView32. Both the GE Cimplicity and Rockwell RSView32 graphics programs offer a high level SCADA system for process trending and historical data-logging through the local touchscreen HMI in each trailer.
- 4. Communications with customer equipment The GE Fanuc PLC and HMI communicate using Ethernet, which also can be used to interface the control system with compatible customer equipment. This type of access is typically used for process data monitoring of the mobile trailer performance.
- 5. <u>Remote Access</u> The Microsoft Windows XP based touchscreen HMI in each trailer is equipped with a 56K analog modem which allows remote dial-up access through conventional telephone lines. This capability may be used for process data transfer from the PLC SCADA system or remote process troubleshooting by authorized plant personnel or Pall Field Service engineering

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

2.3 MICROFILTRATION SYSTEM PRICING SUMMARY

2.3.1 Equipment Pricing

The price to lease the supply equipment and services as described in this proposal is listed in the table below. Payments to be made on a monthly basis.

No. Of	Monthly Lease Price	Minimum No. Of Months
1	\$32,000	3

2.3.2 Terms & Conditions

Validity

Pricing is valid for 15 days. If a formal purchase order is not received within the stated period, both the pricing and delivery schedule are subject to review and adjustment. Lease units are available on a 'first come, first serve' basis.

Customer Agrees to Follow Decommissioning Procedure:

• PAM Decommissioning Procedure DIR 10000012017

Taxes

No taxes or duties are included in the above pricing. Any taxes, duties, tariffs of any type are for the account of the Purchaser.

Freight

Freight cost to and from job site is the customer's responsibility.

Terms of Payment

The Terms of Payment is based on the payment schedule provided:

- Monthly
- Customer is responsible for return and condition of all Pall provided equipment.

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

Equipment Shipment and Delivery

A typical drawing submission and equipment shipment schedule is indicated below. Equipment shipment periods are quoted from date of receipt of a formal signed purchase order or acknowledgement of award:

• Preliminary Design Info Submittal:

TBD

P&ID and GA Drawings are for information purposes only.

• Equipment Shipment:

TBD

• Operator Training:

Included in 5 day service

If a formal purchase order is not received within the period of validity of this proposal, the delivery schedule is subject to review and adjustment.

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

Pall Standard Terms and Conditions of Lease

- Generally. These terms and conditions (these "terms") shall apply to your lease from Pall Corporation or its subsidiaries ("Lessor") of certain equipment (the "Equipment"). Any additional or different terms proposed by you ("Lessee") are specifically rejected.
- Delivery, Price and Payment. Delivery of the Equipment is ex factory; claims for damages to the Equipment in shipment must be made directly to the freight carrier. Payment shall be made in U.S. Dollars monthly, in advance, unless otherwise agreed in writing by Lessor. A monthly interest charge at the rate of 11/2 percent or the maximum legal rate allowed by applicable law, whichever is lower, will be assessed on all past due payments. In addition, should Lessee fail to pay when due or breach any other obligations of Lessee hereunder, Lessor shall have the immediate right to enter Lessee's premises to take possession of and remove the Equipment. If Lessee denies or interferes with Lessor's right of entry, removal and possession, Lessor may enforce said right in a court of law and in such proceeding the only matter to be considered shall be the right of entry, possession and removal. In any undertaking required pursuant to such an enforcement, the levying officer as authorized shall promptly deliver possession of the Equipment to Lessor and Lessee shall be liable for all costs including reasonable attorney's fees. Except as otherwise stated, the prices provided to Lessee do not include any taxes applicable to the lease of the Equipment.
- 3. Warranty, Limitation of Liability and Remedies.
- (a) THERE IS NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE WITH RESPECT TO THE EQUIPMENT, NOR IS THERE ANY OTHER WARRANTY, EXPRESS OR IMPLIED, MADE BY LESSOR, EXCEPT AS PROVIDED FOR HEREIN.
- (b) At the time of its delivery to Lessee, the Equipment is in good operating condition.
- (c) Lessor's liability under any warranty contained herein is limited solely, in Lessor's discretion, to replacing, repairing or issuing credit, provided, that Lessee promptly notifies Lessor in writing of any claims and provides Lessor with an opportunity to inspect the Equipment.
- (d) In no event shall Lessor be liable for any piece of Equipment (and any claim or loss relating thereto) which is improperly maintained by Lessee, altered outside of Lessor's factory by someone other than Lessor, or subjected to misuse, abuse, improper installation or use, improper operation, accident, negligence in use, storage, transportation or handling.
- (e) In no event shall Lessor be liable for any claim or loss arising as a result of Lessee's improper or negligent installation, use, storage, handling or maintenance of the Equipment.
- (f) In no event shall Lessor be liable for any damages, indirect, incidental, consequential, special, or otherwise, whether arising out of or in connection with the manufacture,

- (c) Prior to the delivery of the Equipment to Lessee, Lessee shall deliver to Lessor a current certificate of insurance reflecting the above referenced coverages, in a form and substance satisfactory to Lessor, acknowledging that Lessor has been named as an additional insured on all referenced policies with respect to liability arising out of Lessee's activities or omissions. No such policy will be cancelled or materially changed without at least 30 days prior written notice to and the consent of Lessor.
- Indemnification by Lessee. To the fullest extent permitted by law, Lessee shall indemnify and hold harmless Lessor and its affiliates, agents and employees from and against claims, damages, losses and expenses, including but not limited to attorney's fees, arising out of or resulting from (i) Lessee's, or any of Lessee's direct or indirect employees, agents or representatives, or any third party on Lessee's premises, direct or indirect use of the Equipment, provided that such claim, damage, loss or expense is attributable to bodily injury, sickness, disease or death, or to injury to or destruction of tangible property (including injury to or destruction of the Equipment) and is not caused by the grossly negligent acts or willful misconduct of the Lessor or (ii) patent or other intellectual property infringement related solely to the use of the Equipment and not to the Equipment itself as supplied by Lessor. Such obligation shall not be construed to negate, abridge or reduce other rights or obligations of indemnity that otherwise would exist as to a party or person described in this paragraph. This indemnity shall survive any termination or expiration of this Equipment lease.
- 6. Termination. Lessor may, at any time, terminate this Equipment lease for convenience by delivering 30 days' prior written notice. Lessor may also terminate (i) with effect immediately, if Lessee becomes insolvent or makes any arrangement or composition with it creditors or enters into a liquidation or winding up (whether voluntary or compulsory) or has a receiver appointed; or (ii) Lessee breaches any of its obligations hereunder and such failure is not cured within a period of 10 calendar days after receipt of written notice from Lessor specifying such breach. Upon such termination (or upon expiration of this lease), Lessee shall promptly return to Lessor the Equipment at Lessee's cost and pay to Lessor any and all amounts due Lessor as of the date of such termination (or expiration).
- Assignment. Lessee shall not assign any rights or obligations
 hereunder without the prior written consent of Lessor. Any
 assignment made in violation of this provision shall be null
 and void.
- Entire Agreement. These terms and Lessor's confidentiality
 agreement, if any, are the entire agreement of the parties and
 may not be modified except in writing signed by Lessor.
- Confidentiality. If Lessor discloses or grants Lessee access to any research, development, technical, economic, or other business information or know-how of a confidential nature, whether reduced to writing or not, Lessee shall not use or

Pall ARIA Mobile Microfiltration System

Pall Microfiltration System

- packaging, delivery, storage, use, misuse or non-use of the Equipment or any other cause whatsoever.
- (g) In no event shall Lessor be liable hereunder after the termination or expiration of this Equipment lease or in excess of amounts received by Lessor from Lessee in connection with the lease of the Equipment.
- 4. Maintenance of Equipment; Insurance.
- (a) Lessee shall use the Equipment in accordance with its specifications and for its designated use and shalt comply with all requirements contained in documentation delivered by Lessor to Lessee with respect to the Equipment. Lessee shall, at its own expense, maintain the Equipment in good working condition and in good repair, including providing at its sole cost replacement parts which shall become part of the Equipment. Lessor shall assist Lessee in obtaining replacement parts. Lessee shall keep the Equipment separate from its own equipment and shall mark it to indicate that it is the property of Lessor.
- (b) Lessee shall, for the longer of (i) the term of the Equipment lease or (ii) the period in which the Equipment is at the premises of Lessee or in route to Lessor's premises, maintain: (i) Commercial General & Products Liability (written on ISO occurrence based form) with a bodily injury and property damage combined single limit in the amount of \$1,000,000 per occurrence (or such higher amounts as may be required in order to obtain the umbrella liability coverage described below); (ii) Commercial Umbrella Liability in the amount of \$5,000,000 per occurrence; and (iii) Broad Form Property Insurance for the value of the Equipment (as disclosed by Lessor to Lessee). Lessor shall be named as additional insured on the foregoing liability policies and loss payee on the foregoing property policies. Each of the above mentioned policies shall contain waivers of the insurer's subrogation rights against Lessor. Insurance companies used for the above policies must have an A.M. Best rating of A- or better,

- disclose any such information to any other person or company at any time, without Lessor's prior written consent. Such obligation shall continue for 5 years after said disclosure regardless of a termination or expiration of these terms or the Equipment lease. In the event that Lessor and Lessee have entered into a separate confidentiality agreement, the terms and conditions of such agreement shall take precedence over these terms.
- 10. No Waiver. Lessor's failure to insist on Lessee's strict performance of these terms at any time shall not be construed as a waiver of performance in the future.
- 11. Governing Law. The laws of the State of New York shall govern these terms and the lease of the Equipment. Sole jurisdiction and venue for actions related to these terms and the lease of the Equipment shall be the state and federal courts located in Nassau County, New York and Southern District of New York. Both parties consent to the jurisdiction of such courts and agree that process may be served in the manner allowed by either U.S. federal law or New York law. LESSOR AND LESSEE EACH UNCONDITIONALLY AND IRREVOCABLY WAIVE THEIR RESPECTIVE RIGHTS TO A JURY TRIAL WITH RESPECT TO ANY CLAIM OR CAUSE OF ACTION ARISING OUT OF, DIRECTLY OR INDIRECTLY, THESE TERMS, THE LEASE OF THE EQUIPMENT AND/OR THE RELATIONSHIP BETWEEN THE PARTIES. In the event of any dispute or legal proceeding between the parties relating to these terms, the prevailing party shall be entitled to recover from the other party all of its reasonable attorneys' fees, and costs.

Pall ARIA Mobile Microfiltration System City of Paso Robles, CA

RESOLUTION NO. 07-XX

A RESOLUTION OF THE CITY COUNCIL OF THE CITY OF PASO ROBLES AUTHORIZING A PURCHASE ORDER TO PALL CORPORATION FOR THE LEASE OF A MOBILE WATER TREATMENT UNIT

WHEREAS, the City has 17 production wells which pump groundwater from the Paso Robles Groundwater Basin and the Salinas River Underflow; and

WHEREAS, the City Council requested a community wide voluntary conservation goal of 25% to reduce peak seasonal water demand; and

WHEREAS, the City has been unable at times to meet peak demand during heat waves and power outages, and operations do not allow for repairs or servicing of equipment during peak season; and

WHEREAS, the Ronconi Wells #1 and #4 could be used to supply an additional 800 gallons per minute of Salinas River Underflow production with appropriate treatment; and

WHEREAS, Pall Corporation has a mobile treatment unit which meets the City's treatment needs and can be leased short-term.

THEREFORE, BE IT RESOLVED AS FOLLOWS:

<u>SECTION 1.</u> The City Council of the City of El Paso de Robles does hereby appropriate \$96,000 from Water fund to Budget Account No. 600-310-5224-165.

<u>SECTION 2.</u> The City Council of the City of El Paso de Robles does hereby authorize a Purchase Order to Pall Corporation for the three-month lease of the Pall Aria Mobile Microfiltration Treatment Unit in an amount not to exceed \$96,000.

PASSED AND ADOPTED by the City Council of the City of Paso Robles this 7th day of August 2007 by the following votes:

AYES: NOES: ABSTAIN: ABSENT:	
ATTEST:	Frank R. Mecham, Mayor
Deborah D. Robinson, Deputy City Clerk	